

## FUEL PUMP

### ON-VEHICLE INSPECTION

SF107-02

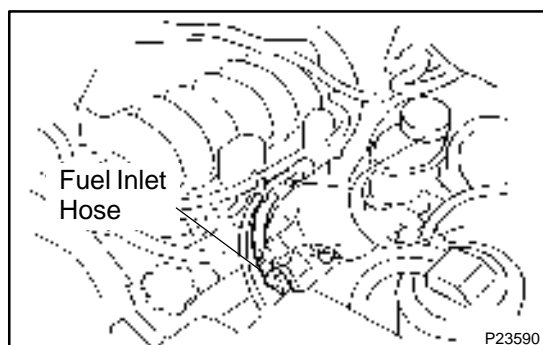
#### 1. CHECK FUEL PUMP OPERATION

- Connect a TOYOTA hand-held tester to the DLC3.
- Turn the ignition switch ON and push TOYOTA hand-held tester main switch ON.

#### NOTICE:

**Do not start the engine.**

- Select the ACTIVE TEST mode on the TOYOTA hand-held tester.
- Please refer to the TOYOTA hand-held tester operator's manual for further details.
- If you have no TOYOTA hand-held tester, connect the positive (+) and negative (–) leads from the battery to the fuel pump connector. (See step 4)



- Check that there is pressure in the fuel inlet hose from the fuel filter.

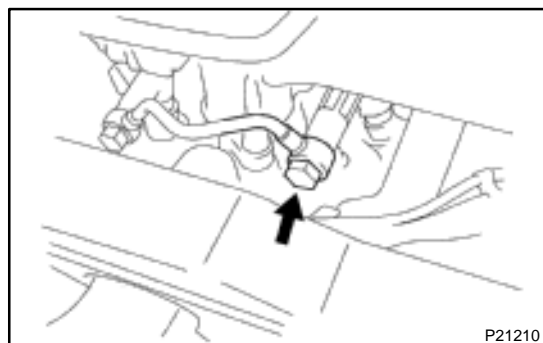
#### HINT:

If there is fuel pressure, you will hear the sound of fuel flowing. If there is no pressure, check the M-fuse, fuses, EFI main relay, fuel pump, ECM and wiring connections.

- Turn the ignition switch OFF.
- Disconnect the TOYOTA hand-held tester from the DLC3.

#### 2. CHECK FUEL PRESSURE

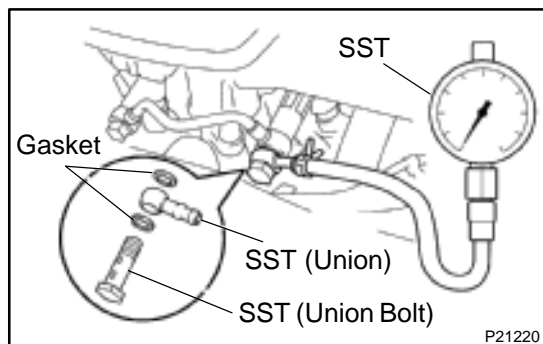
- Check the battery positive voltage is above 12 V.
- Disconnect the negative (–) terminal cable from the battery.
- Remove the 6 bolts, and disconnect the No.2 timing belt cover.



- Remove the union bolt holding the fuel pipe to the delivery pipe and gasket.

#### CAUTION:

- Put a shop towel under the delivery pipe.
- Slowly loosen the union bolt.



- (e) Install SST (pressure gauge) to the delivery pipe with the 2 gaskets and SST (union and union bolt).  
SST 09268-45012  
**Torque: 34.3 N·m (350 kgf·cm, 25 ft·lbf)**
- (f) Wipe off any splattered gasoline.
- (g) Connect a TOYOTA hand-held tester to the DLC3.  
(See step 1)
- (h) Reconnect the negative (–) terminal cable to the battery.
- (i) Turn the ignition switch ON.
- (j) Measure the fuel pressure.

**Fuel pressure:****265 – 304 kPa (2.7 – 3.1 kgf/cm<sup>2</sup>, 38 – 44 psi)**

If pressure is high, replace the fuel pressure regulator.

If pressure is low, check the fuel hoses, fuel hose connections, fuel pump, fuel filter and fuel pressure regulator.

- (k) Disconnect the TOYOTA hand-held tester from the DLC3.
- (l) Reinstall the No.2 timing belt cover with the 6 bolts.  
**Torque: 9 N·m (90 kgf·cm, 80 in.-lbf)**
- (m) Start the engine.
- (n) Disconnect the vacuum sensing hose from the fuel pressure regulator, and plug the hose end.
- (o) Measure the fuel pressure at idle.

**Fuel pressure:****265 – 304 kPa (2.7 – 3.1 kgf/cm<sup>2</sup>, 38 – 44 psi)**

- (p) Reconnect the vacuum sensing hose to the fuel pressure regulator.
- (q) Measure the fuel pressure at idle.

**Fuel pressure:****226 – 265 kPa (2.3 – 2.7 kgf/cm<sup>2</sup>, 33 – 38 psi)**

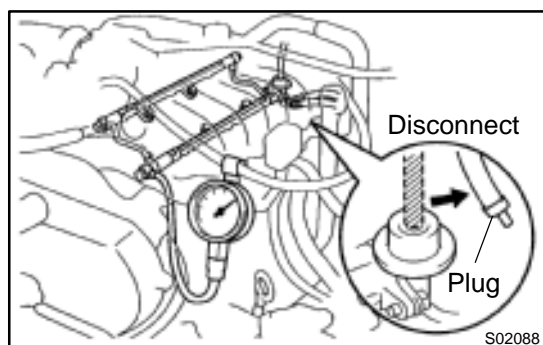
If pressure is not as specified, check the vacuum sensing hose and fuel pressure regulator.

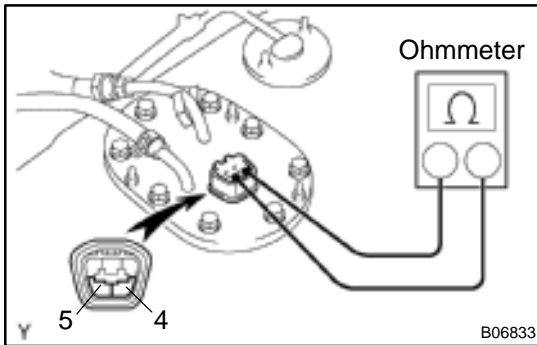
- (r) Stop the engine.
- (s) Check that the fuel pressure remains as specified for 5 minutes after the engine has stopped.

**Fuel pressure: 147 kPa (1.5 kgf/cm<sup>2</sup>, 21 psi) or more**

If pressure is not as specified, check the fuel pump, pressure regulator and/or injectors.

- (t) After checking fuel pressure, disconnect the negative (–) terminal cable from the battery and carefully remove the SST to prevent gasoline from splashing.  
SST 09268-45012
- (u) Remove the other union bolt, 3 gaskets and fuel pipe from the delivery pipes.
- (v) Reinstall the fuel pipe with 4 new gaskets and the 2 union bolts.  
**Torque: 34.3 N·m (350 kgf·cm, 25 ft·lbf)**
- (w) Reconnect the negative (–) terminal cable to the battery.
- (x) Check for fuel leaks. (See page [SF-1](#))



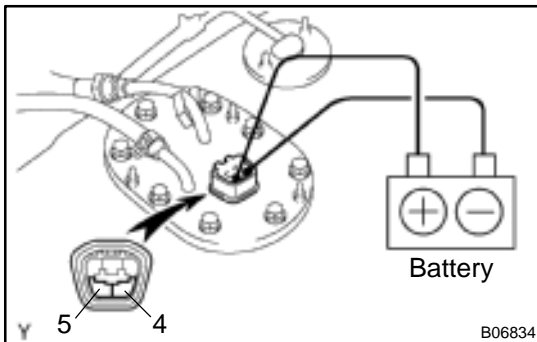


### 3. INSPECT FUEL PUMP RESISTANCE

Using an ohmmeter, measure the resistance between terminals 4 and 5.

**Resistance: 0.2 – 3.0  $\Omega$  at 20°C (68°F)**

If the resistance is not specified, replace the fuel pump and/or lead wire.



### 4. INSPECT FUEL PUMP RESISTANCE

Connect the positive (+) lead from the battery to terminal 4 of the connector, and the negative (–) lead to terminal 5. Check that the fuel pump operates.

#### NOTICE:

- **These tests must be done quickly (within 10 seconds) to prevent the coil from burning out.**
- **Keep the fuel pump as far away from the battery as possible.**
- **Always do switching at the battery side.**

If operation is not as specified, replace the fuel pump and/or lead wire.